# ACIQ

# **Outdoor Unitary Ducted System Sizes 36 to 48**





Fig. 1 — Size 36K



Fig. 2 — Size 48K

NOTE: Images are for illustration purposes only. Actual models may differ slightly.

# **Product Data INDUSTRY LEADING FEATURES / BENEFITS**

# A PERFECT BALANCE BETWEEN BUDGET LIMITS, ENERGY SAVINGS AND COMFORT

The ducted system is a matched combination of an outdoor condensing unit and an indoor fan coil unit connected only by refrigerant tubing and wires. The ducted system permits creative solutions for design problems such as:

- Add-ons to current space (an office or family room addition)
- Special space requirements
- When adding air conditioning to spaces that are heated by • hydronic or electric heat and have no ductwork
- Historical renovations or any application where preserving the • look of the original structure is essential.

Advanced system components incorporate innovative technology to provide reliable cooling and heating performance at low sound levels.

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### **Inverter Technology**

The inverter driven compressor is designed to run at various input power frequencies (Hz) which controls the compressor's motor speed.

**Even Temperature** – The control package, including the inverter, monitors the outdoor and indoor temperatures as they relate to the selected indoor set point and adjusts the compressor speed to match the load and keep the system operating continuously rather than cycling and creating temperature swings. This translates to higher comfort levels for the occupants.

**Rapid Pull Down/Warm-Up** – Comfort is increased by the inverter system's ability to ramp up the compressor speed enabling the system to reach the user selected room temperature set point quicker.

**Humidity Control** – Running the system for longer periods and continuously varying the compressor speed enhances the humidity control.

### **Individual Room Comfort**

Maximum comfort is provided because each space can be controlled individually based on the usage pattern.

### Low Sound Levels

When noise is a concern, Ducted systems are the answer. When sound ordinances and proximity to neighbors demand quiet operation, the DLCLRB unit is the right choice. With the inverter technology, these units run at lower speeds most of the time resulting in reduced sound levels.

# **Inverter Technology – Enhanced Economical Operation**

Ducted systems are inherently economical to operate. Individual rooms are heated or cooled only when required, and since the air is delivered directly to the space, there is no need to use additional energy to move the air in the ductwork. This economical operation is enhanced further when the inverter system output matches the load resulting in a more efficient system.

### **Easy-To-Use Controls**

The systems have microprocessor-based controls which provide the ultimate in comfort and efficiency. The user friendly wired and wireless remote controls provide the interface between the user and the unit.

### **Secure Operation**

If security is an issue, outdoor and indoor units are connected only by refrigerant piping and wiring to prevent intruders from crawling through ductwork or wall openings. In addition, since the DLCLRB can be installed close to an outside wall, coils are protected from vandals and severe weather.

### **Fast Installation**

This compact Ducted system is simple to install. Only wires and piping need to run between the indoor and outdoor units. These units are fast and easy to install ensuring minimal disruption to customers in homes or the workplace. This makes the DLCLRB systems the equipment of choice for retrofit applications.

### Simple Servicing and Maintenance

Removing the top panel (36K) or side panel (48K) of the outdoor unit provides immediate access to the control compartment, providing the service technician access to the diagnostic components to facilitate the troubleshooting process. In addition, the draw-thru design of the outdoor unit means that dirt accumulates on the outside surface of the coil. Coils can be cleaned quickly from the inside using a pressure hose and detergent.

On the indoor units, service and maintenance expense is reduced due to readily accessible filters. Also, error codes are displayed to alert the user to certain system malfunctions

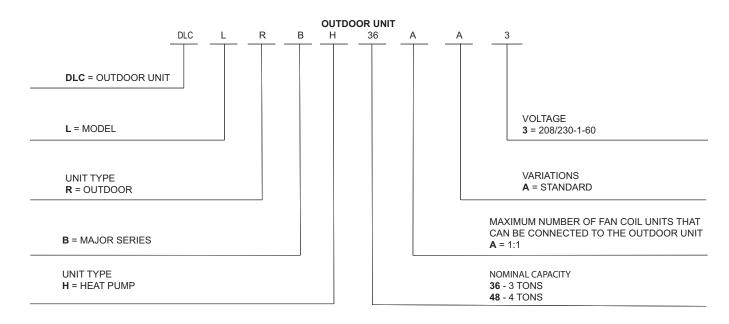
### **Built-in Reliability**

Ducted system indoor and outdoor units are designed to provide years of trouble-free operation. Both the indoor and outdoor units are well protected. Whenever the microprocessor detects abnormal conditions, the unit stops and an error code appears. Inverter systems provide additional reliability due to the soft start. This refers to the ability of the inverter to start the compressor motor using reduced voltage and reduced current. This feature is beneficial from an electrical standpoint (eliminates current spikes) as well as an overall reliability standpoint due to reduced stress on all associated system components.

### **Agency Listings**

All systems are listed with AHRI (Air conditioning, Heating, and Refrigeration Institute) and are CSA certified per UL1995 standard.

# MODEL NUMBER NOMENCLATURE





Use of the AHRI Certified TM Mark indicates a manufacturer's participation in the program For verification of certification for individual products, go to www.ahridirectory.org.



# STANDARD FEATURES AND ACCESSORIES

### Table 1 — Features

Ease Of Installation	
Low Voltage Controls	S
Comfort Features	
Microprocessor Control	S
Auto Restart Function	S
Auto Changeover	S
Energy Saving Features	
Inverter Driven Compressor	s
46° F Heating Mode (Heating Setback)	S
Safety And Reliability	S
3 Minute Time Delay For Compressor	s
High Compressor Discharge Temperature	S
Over Current Protection for Compressor	S
Low Voltage Protection	s
Compressor Overload Protection	S
Compressor Over Current Protection	s
IPM Module Protection	S
Condenser High Temperature Protection in Cooling Mode	
Aluminum Hydrophilic pre-coated fins	S
Ease Of Service And Maintenance	
Diagnostics	S
Liquid Line Pressure Taps	s
Application Flexibility	
Crankcase Heater	S
Base pan Heater	S

### **Outdoor Units**

#### Crankcase Heater

The crankcase heater is standard on all unit sizes.

#### **Base pan Heater**

The base pan heater is standard on all unit sizes.

#### Long Line Piping Length

Piping flexibility up to a total piping length of 213ft. (65m).

#### LEGEND

S - Standard

A - Accessory

### ACCESSORIES

#### Table 2 — Accessories

Outdoor Unit Model Number Per Unit	Base Pan Base Rubber Plugs RCD Part No.	Quantity per Unit
ACIQ-36-HP	12600801A00117	5
ACIQ-48-HP	12600801A00118	5

**NOTE:** Basepan built in with multiple holes for proper draining during defrost. For applications where it is required to seal these holes, and redirect the condensate drain, rubber plugs are available through RCD.

# DIMENSIONS

#### Table 3 — Dimensions

UNIT SIZE		36K	48K
Height	in (mm)	31.89 (810)	52.48 (1333)
Width	in (mm)	37.24 (946)	37.48 (952)
Depth	in (mm)	16.14 (410)	16.34 (415)
Operating Weight	lbs (kg)	155.42 (70.5)	219.14 (99.4)
Shipping Weight	lbs (kg)	166.23 (75.4)	249.12 (113)
Shipping Height	in (mm)	34.45 (885)	34.45 (885)
Shipping Width	in (mm)	42.91 (1090)	42.91 (1090)
Shipping Depth	in (mm)	19.69 (500)	19.69 (500)

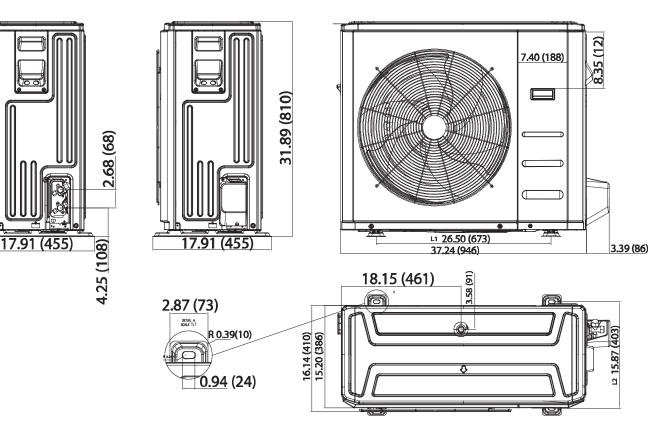


Fig. 3 — Outdoor Dimensions Size 36K

# **DIMENSIONS (CONT)**

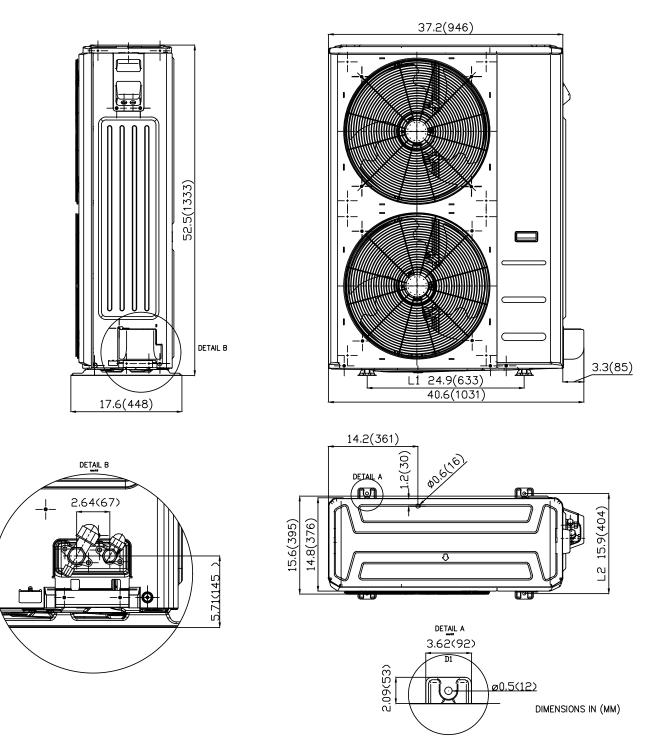


Fig. 4 — Outdoor Dimensions Size 48K

# **CLEARANCES**

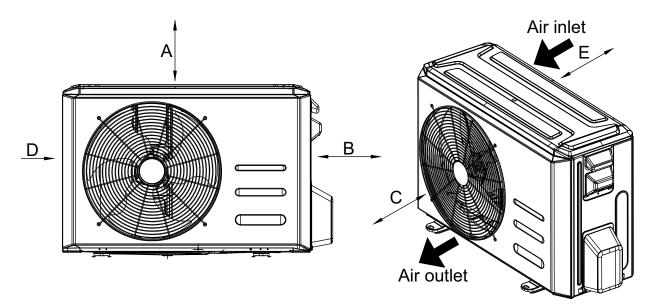
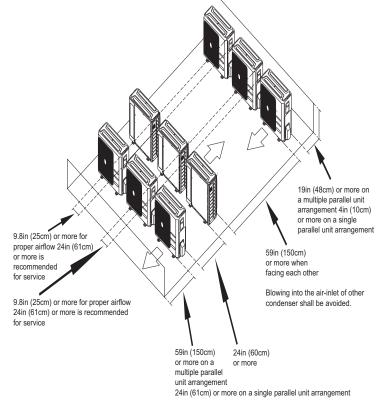


Fig. 5 — Clearances Table 4 — Clearances

UNIT	MINIMUM VALUE in. (mm)
A	24 (610)
В	24 (610)
С	24 (610)
D	4 (101)
E	4 (101)

NOTE: The outdoor unit must be mounted at least 2in (50mm) above the maximum anticipated snow depth.



### Fig. 6 — Clearances for multiple units

# **SPECIFICATIONS**

SYSTEM	SIZE		36	48
	Outdoor Model		ACIQ-36-HP	ACIQ-48-HP
	Voltage, Phase, Cycle	V/Ph/Hz	208/230-1-60	208/230-1-60
Electrical	MCA	Α.	30	36.5
	MOCP - Fuse Rating	Α.	45	50
	Cooling Outdoor DB Min - Max	°F (°C)	-13~122 (-25~50)	-13~122 (-25~50)
Operating Range	Heating Outdoor DB Min - Max	°F (°C)	-22~86 (-30~30)	-22~86 (-30~30)
	Total Piping Length	ft (m)	213 (65)	213 (65)
Dining	Piping Lift*	ft (m)	98 (30)	98 (30)
Piping	Pipe Connection Size - Liquid	in (mm)	3/8 (9.52)	3/8 (9.52)
	Pipe Connection Size - Suction	in (mm)	5/8 (16)	5/8 (16)
Refrigerant	Туре		R410A	R410A
	Charge	lbs (kg)	7.05 (3.2)	9.92 (4.5)
	Metering Device		EEV	EEV
	Face Area	Sq. Ft.	9.0	14.8
Outdoor Coil	No. Rows		2	2
	Fins per inch		20	18
	Circuits		4	8
	Туре		Rotary Inverter	Rotary Inverter
	Model		KTF310D43UMT	KTQ420D1UMU
Compressor	Oil Type		ESTER OIL VG74	ESTER OIL VG74
	Oil Charge	Fl. Oz.	33.8	47.4
	Rated Current	RLA	23.5	28.0
	Unit Width	in (mm)	41.1 (1,045)	40.5 (1,030)
	Unit Height	in (mm)	31.9 (810)	52.4 (1,333)
Outdoor	Unit Depth	in (mm)	17.9 (455)	17.6 (448)
Outdool	Net Weight	lbs (kg)	155.42 (70.5)	219.14 (99.4)
	Airflow	CFM	2,118	4,500
	Sound Pressure	dB(A)	61.7	62.9

# Table 5 — Specifications

# COMPATIBILITY

# Table 6 — Compatibility

		OUTI	DOOR UNIT
	INDOOR UNIT	ACIQ-36-HP	ACIQ-48-HP
	ACIQ-36-AH	•	
	ACIQ-48-AH		•
DUCTED	ACIQ-36-AH	•	
DUCTED	ACIQ-48-AH		•

# PERFORMANCE

	INDOOR MODEL		ACIQ-36-AH	ACIQ-48-AH
	OUTDOOR MODEL		ACIQ-36-HP	ACIQ-48-HP
	Energy Star		NO	NO
	Cooling System Tons		3.0	4.0
	Cooling Rated Capacity	Btu/h	36,000	48,000
	Cooling Cap. Range Min - Max	Btu/h	7,360 ~ 57,640	16,120 ~ 71,120
	SEER		16.5	16
AIR HANDLER	EER		8.5	8.2
	Heating Rated Capacity (47°F)	Btu/h	39,000	55,000
	Heating Rated Capacity (17°F)	Btu/h	25,000	36,000
	Heating Capacity (5°F)	Btu/h	25,800	31,500
	Heating Cap. Range Min ~ Max	Btu/h	11,810 ~ 45,460	15,270 ~ 62,780
	HSPF		10.4	9.5
	COP (47°F)	W/W	3.20	2.60
	COP (17°F)	W/W	2.45	2.30
	COP (5°F)	W/W	2.30	2.08

# Table 7 — Performance - Air Handler

	INDOOR MODEL		ACIQ-36-AH	ACIQ-48-AH
	OUTDOOR MODEL		ACIQ-36-HP	ACIQ-48-HP
	Energy Star		NO	NO
	Cooling System Tons		3.0	4.0
	Cooling Rated Capacity	Btu/h	36,000	48,000
	Cooling Cap. Range Min ~ Max	Btu/h	7,560 ~ 52,110	15,700 ~ 76,700
	SEER		16.7	17.4
DUCTED	EER		9.0	9.2
DUUTED	Heating Rated Capacity (47°F)	Btu/h	40,000	50,000
	Heating Rated Capacity (17°F)	Btu/h	27,000	29,000
	Heating Capacity (5°F)	Btu/h	29,100	39,900
	Heating Cap. Range Min ~ Max	Btu/h	11,400 ~ 50,520	20,290 ~ 63,690
	HSPF		11.5	10.3
	COP (47°F)	W/W	3.37	3.00
	COP (17°F)	W/W	2.60	2.50
	COP (5°F)	W/W	2.50	2.19

Table 9 — Performance - Ducted

# **COOLING PERFORMANCE - AIR HANDLER**

	COOLING					OUTDOOR CONDITIONS (DB)												
Model	Condi	Indoor Conditions DB		(-22°F) (-25°C)	-13°F (-25°C)	-4°F (-20°C)	0°F (-17°C)	5°F (-15°C)	17°F (-8°C)	47°F (8°C)	77°F (25°C)	86°F (30°C)	95°F (35°C)	104°F (40°C)	113°F (45°C)	122°F (50°C)		
	DB	WB		(-23 0)	(-23 0)	(-20 0)	(-17 0)	(-13 0)	(-0 0)	(0 0)	(23 0)	(30 0)	(33.6)	(40 0)	(43 0)	(30 0)		
			TC	48.49	44.55	44.49	43.39	42.42	39.73	36.74	35.47	33.40	31.90	30.19	19.50	7.86		
	69.8°F (21°C)	59°F (15°C)	SC	37.24	32.28	31.05	30.48	30.15	28.69	27.04	26.33	25.21	24.50	23.69	19.50	7.83		
	(,	(	Input	2.21	1.99	2.20	2.33	2.41	2.78	3.22	3.51	3.80	4.16	4.52	3.31	2.15		
			TC	52.21	47.97	47.91	46.72	45.67	42.78	39.56	38.19	35.96	34.35	32.51	21.00	8.46		
	75.2°F (24°C)	62.6°F (17°C)	SC	32.70	28.34	27.27	26.77	26.48	25.19	23.75	23.12	22.14	21.51	20.81	17.12	6.88		
00	(2:0)	( 0)	Input	2.24	2.02	2.24	2.37	2.45	2.83	3.27	3.56	3.86	4.23	4.60	3.36	2.19		
36			TC	45.41	41.72	41.67	40.63	39.72	37.21	34.41	33.22	31.28	29.87	28.27	18.26	7.36		
	80.6°F (27°C)	66.2°F (19°C)	SC	44.18	38.30	36.85	36.17	35.77	34.04	32.09	31.24	29.91	29.07	28.11	23.13	9.29		
			Input	2.18	1.96	2.17	2.29	2.38	2.74	3.17	3.46	3.74	4.10	4.46	3.26	2.12		
			TC	57.64	53.43	53.36	52.04	48.47	47.65	44.07	42.54	40.06	38.26	36.21	23.39	9.42		
	89.6°F (32°C)	73.4°F (23°C)	SC	39.65	34.67	33.36	32.75	30.83	30.82	29.05	28.28	27.08	26.32	25.45	20.95	8.42		
		(20 0)	Input	2.36	2.08	2.30	2.43	2.75	2.91	3.37	3.67	3.97	4.35	4.73	3.46	2.25		
		59°F (15°C)	TC	52.82	52.24	51.66	51.40	51.45	49.06	49.98	45.71	42.76	39.77	34.21	25.60	16.12		
	69.8°F (21°C)		SC	40.24	39.80	39.36	40.34	37.12	35.80	36.26	32.84	31.62	30.30	27.65	23.96	16.12		
	(21.0)	(10 0)	Input	1.91	2.14	2.37	2.80	2.96	2.25	3.27	4.79	5.12	5.56	4.96	4.04	3.17		
			TC	57.74	57.16	56.58	56.32	56.37	53.98	54.90	50.63	47.68	44.69	39.13	30.52	21.04		
	75.2°F (24°C)	62.6°F (17°C)	SC	44.36	43.92	43.47	43.27	43.31	41.47	42.18	38.90	36.63	34.34	30.06	23.45	16.16		
	(210)	(17 0)	Input	2.06	2.29	2.51	2.94	3.10	2.39	3.41	4.93	5.26	5.70	5.10	4.18	3.31		
48			TC	62.39	61.81	61.23	60.98	61.02	58.63	59.55	55.28	52.33	49.34	43.78	35.17	25.69		
	80.6°F (27°C)	66.2°F (19°C)	SC	47.09	46.65	46.22	46.02	46.06	44.25	44.95	41.73	39.50	37.24	33.05	26.55	19.39		
	(21 0)	(10 0)	Input	2.19	2.42	2.65	3.08	3.24	2.53	3.55	5.07	5.40	5.84	5.24	4.32	3.45		
			TC	71.12	70.54	69.96	69.70	69.75	67.36	68.28	64.01	61.06	58.07	52.51	43.90	34.42		
	89.6°F (32°C)	73.4°F (23°C)	SC	48.24	47.84	47.45	47.27	47.31	45.69	46.31	43.41	41.41	39.38	35.61	29.77	23.34		
	(02 0)	(20 0)	Input	2.44	2.67	2.90	3.33	3.49	2.78	3.80	5.32	5.65	6.09	5.49	4.57	3.70		

#### Table 11 — Cooling Performance - Air Handler

NOTE: Data highlighted in gray is interpolated data and not actual test data. At 77°F outdoor conditions sweat protection activates causing a decrease in total capacity.

LEGEND: DB --- Dry Bulb WB --- Wet Bulb TC --- Total Net Capacity (KBtu/hour) SC --- Sensible Capacity (KBtu/hour) Input --- Total Power (kW)

# **HEATING PERFORMANCE - AIR HANDLER**

	HEATING						OUT	DOOR CO	NDITIONS	(DB)				
Model	Indoor Conditions DB		-22°F (-30°C)	-13°F (-25°C)	-4°F (-20°C)	0°F (-17°C)	5°F (-15°C)	17°F (-8°C)	19.4°F (-7°C)	24.8°F (-4°C)	32°F (0°C)	39.2°F (4°C)	44.6°F (7°C)	53.6°F (12°C)
		тс	14.23	17.62	21.00	23.61	25.85	28.84	29.53	30.04	33.20	33.21	41.36	45.46
	59°F (15°C)	Input	3.16	3.17	3.18	3.26	3.28	3.14	3.21	3.10	3.08	3.03	3.31	3.25
	. ,	COP	1.32	1.63	1.93	2.12	2.30	2.69	2.70	2.84	3.16	3.06	3.67	4.11
		тс	13.98	17.30	20.62	23.18	25.39	28.32	28.99	29.50	32.60	32.61	40.61	44.64
	64.4°F (18°C)	Input	3.28	3.29	3.30	3.39	3.41	3.26	3.33	3.22	3.20	3.15	3.43	3.37
20	. ,	COP	1.25	1.54	1.83	2.01	2.18	2.54	2.56	2.69	2.99	2.90	3.47	3.89
36		тс	14.02	17.23	20.44	22.85	25.03	27.92	28.59	29.08	32.14	32.15	39.03	44.01
	69°F (20.5°C)	Input	3.36	3.38	3.39	3.48	3.51	3.36	3.42	3.31	3.29	3.24	3.55	3.47
	( /	COP	1.23	1.49	1.77	1.93	2.09	2.44	2.45	2.58	2.87	2.78	3.22	3.73
	71.6°F (22°C)	TC	11.81	14.61	17.42	19.58	21.45	23.92	24.49	24.92	27.54	27.55	34.31	37.71
		Input	2.88	2.89	2.90	2.98	3.00	2.87	2.93	2.83	2.82	2.77	3.02	2.96
		COP	1.20	1.48	1.76	1.93	2.10	2.44	2.46	2.58	2.87	2.78	3.34	3.74
		TC	17.54	22.78	28.03	29.66	31.59	40.54	41.74	44.85	47.39	62.78	56.77	55.27
	59°F (15°C)	Input	4.35	4.53	4.65	4.53	4.65	4.73	4.78	4.82	4.74	5.02	5.24	4.27
	( /	COP	1.18	1.47	1.76	1.92	2.00	2.51	2.56	2.73	2.93	3.08	3.18	3.80
		TC	15.93	20.69	25.46	26.94	28.69	36.82	37.91	40.74	43.04	57.02	51.56	50.20
	64.4°F (18°C)	Input	3.80	3.96	4.07	3.94	4.05	4.12	4.16	4.20	4.13	4.37	4.56	3.72
	( /	COP	1.23	1.53	1.83	2.00	2.08	2.61	2.66	2.83	3.05	3.20	3.30	3.95
48		тс	15.33	20.32	25.31	27.12	28.88	37.05	38.16	41.00	43.32	57.39	54.87	50.52
	69°F (20.5°C)	Input	3.50	3.83	4.06	4.07	4.18	4.26	4.30	4.34	4.26	4.52	5.64	3.84
	()	COP	1.28	1.56	1.83	1.94	2.03	2.54	2.59	2.76	2.97	3.12	2.85	3.85
		тс	15.27	19.83	24.40	25.82	27.50	35.29	36.34	39.04	41.26	54.65	49.42	48.11
	71.6°F (22°C)	Input	4.02	4.18	4.28	3.76	4.29	3.93	3.96	4.00	3.93	4.17	4.34	3.54
	( )	COP	1.11	1.39	1.67	1.83	1.88	2.39	2.44	2.60	2.79	2.93	3.03	3.61

### Table 12 — Heating Performance - Air Handler

**NOTE:** Data highlighted in gray is interpolated data and not actual test data.

LEGEND: DB --- Dry Bulb TC --- Total Net Capacity (1000 Btu/hour) Input --- Total Power (kW) COP --- W/W

# **COOLING PERFORMANCE - DUCTED**

	с	OOLING						U			NDITIONS	(DB)				
Model		oor itions		-22°F	-13°F	-4°F	0°F	5°F	17°F	47°F	77°F	86°F	95°F	104°F	113°F	122°F
	DB	WB		(-25℃	(-25°C)	(-20°C)	(-17°C)	(-15°C)	(-8°C)	(8°C)	(25°C)	(30°C)	(35°C)	(40°C)	(45°C)	(50°C)
	69.8°F (21°C)		TC	33.33	36.01	38.16	41.76	40.82	38.24	35.36	34.13	32.14	30.70	29.05	18.76	7.56
		59°F (15°C)	SC	25.59	27.65	29.31	29.33	29.01	27.61	26.02	25.33	24.26	23.57	22.80	18.76	7.54
		. ,	Input	1.64	1.78	1.93	1.98	2.06	2.37	2.74	2.99	3.24	3.55	3.85	2.82	1.84
			тс	36.02	38.70	40.85	44.44	43.51	40.93	38.05	36.82	34.83	33.39	31.74	21.45	10.25
	75.2°F (24°C	62.6°F (17°C)	SC	28.45	30.56	32.27	35.10	34.36	32.32	30.05	29.08	27.51	26.37	25.07	16.94	8.10
	<b>X</b>	( - )	Input	1.71	1.85	2.00	2.05	2.13	2.44	2.81	3.06	3.31	3.62	3.92	2.89	1.91
36			TC	38.63	41.31	43.47	47.06	46.12	43.54	40.66	39.44	37.45	36.00	34.36	24.07	12.87
			SC	30.35	32.45	34.14	36.97	36.23	34.20	31.94	30.98	29.42	28.28	26.99	18.91	10.11
			Input	1.78	1.92	2.07	2.12	2.20	2.51	2.88	3.13	3.38	3.69	3.99	2.96	1.98
	89.6°F (32°C)		тс	43.68	46.36	48.52	52.11	51.17	48.59	45.71	44.49	42.50	41.05	39.41	29.12	17.92
		73.4°F (23°C)	SC	31.58	33.51	35.07	37.67	36.99	35.12	33.04	32.16	30.72	29.67	28.49	21.05	12.95
		. ,	Input	1.91	2.06	2.20	2.26	2.33	2.64	3.02	3.26	3.51	3.82	4.13	3.09	2.11
			тс	39.40	44.34	48.45	50.02	54.80	52.26	53.23	48.30	44.80	41.57	35.85	27.43	15.70
	69.8°F (21°C)		SC	31.79	35.78	39.10	40.36	39.53	38.13	38.62	36.20	34.44	33.54	31.44	27.12	15.29
		. ,	Input	1.47	1.75	2.03	2.15	2.88	2.18	3.18	4.73	5.12	5.52	4.94	4.06	3.17
			тс	45.49	50.43	54.55	56.11	60.89	58.35	59.32	54.39	50.89	47.66	41.94	33.52	21.80
	75.2°F (24°C	62.6°F (17°C)	SC	35.59	39.45	42.67	43.90	47.64	45.65	46.41	42.55	39.81	37.29	32.81	26.23	17.05
48		. ,	Input	1.59	1.88	2.16	2.28	3.00	2.31	3.31	4.86	5.25	5.65	5.07	4.19	3.30
40			тс	51.04	55.98	60.10	61.66	66.44	63.90	64.87	59.94	56.44	53.21	47.50	39.08	27.35
	80.6°F (27°C)	66.2°F (19°C)	SC	38.70	42.45	45.57	46.75	50.38	48.45	49.19	45.45	42.79	40.35	36.01	29.63	20.74
		. ,	Input	1.71	2.00	2.28	2.40	3.12	2.43	3.43	4.98	5.37	5.77	5.19	4.31	3.42
			TC	61.30	66.24	70.35	71.92	76.70	74.16	75.13	70.20	66.70	63.47	57.75	49.33	37.60
	89.6°F (32°C)	73.4°F (23°C)	SC	46.71	50.48	53.61	54.81	58.45	56.51	57.25	53.49	50.83	48.37	44.01	37.59	28.66
			Input	1.93	2.22	2.50	2.62	3.34	2.65	3.65	5.20	5.59	5.99	5.41	4.53	3.64

### Table 15 — Cooling Performance - Ducted

NOTE: Data highlighted in gray is interpolated data, and not actual test data. At 77°F outdoor conditions, sweat protection activates causing a decrease in total capacity.

LEGEND:

DB --- Dry Bulb WB --- Wet Bulb

TC --- Total Net Cooling Capacity (kBTU/Hr) SC --- Sensible Capacity (kBTU/Hr) Input --- Total Power (kW)

# **HEATING PERFORMANCE - DUCTED**

	HEATING						ol	JTDOOR C	ONDITION	S (DB)				
Model	Indoor Conditions DB		-22°F (-30°C)	-13°F (-25°C)	-4°F (-20°C)	0°F (-17°C)	5°F (-15°C)	17°F (-8°C)	19.4°F (-7°C)	24.8°F (-4°C)	32°F (0°C)	39.2°F (4°C)	44.6°F (7°C)	53.6°F (12°C)
		тс	14.59	20.47	22.88	25.71	28.16	31.40	32.16	32.71	36.16	36.16	45.04	49.51
	59°F (15°C)	Input	2.98	3.14	3.14	3.27	3.30	3.15	3.22	3.11	3.09	3.04	3.32	3.26
		COP	1.44	1.91	2.13	2.30	2.50	2.92	2.93	3.08	3.42	3.49	3.98	4.46
		TC	15.14	21.01	23.42	26.25	28.70	31.95	32.70	33.26	36.70	36.71	45.58	50.06
	64.4°F (18°C)	Input	3.13	3.29	3.29	3.42	3.45	3.31	3.37	3.26	3.25	3.19	3.47	3.41
00		COP	1.42	1.87	2.09	2.25	2.44	2.83	2.85	2.99	3.31	3.37	3.85	4.31
36		TC	15.61	21.48	23.89	26.72	29.17	32.42	33.17	33.73	37.17	37.17	46.05	50.52
	69°F (20.5°C)	Input	2.98	3.14	3.14	3.27	3.30	3.15	3.22	3.11	3.09	3.04	3.32	3.26
		COP	1.44	1.91	2.13	2.30	2.50	2.92	2.93	3.08	3.42	3.49	3.98	4.46
		TC	11.40	17.27	19.68	22.51	24.96	28.21	28.96	29.52	32.96	32.97	41.84	46.32
	71.6°F (22°C)	Input	3.33	3.49	3.49	3.62	3.65	3.51	3.57	3.46	3.45	3.39	3.67	3.61
	x - 7	COP	1.00	1.45	1.65	1.82	2.01	2.36	2.38	2.50	2.80	2.85	3.34	3.76
		TC	20.29	25.27	30.38	37.58	39.31	45.32	47.38	51.67	54.50	58.91	63.05	62.06
	59°F (15°C)	Input	4.17	4.55	4.89	5.43	5.32	5.16	5.26	5.50	5.49	5.47	5.68	4.61
		COP	1.43	1.63	1.82	2.03	2.17	2.58	2.64	2.75	2.91	3.15	3.25	3.94
		TC	20.56	25.54	30.65	37.86	39.59	45.59	47.65	51.94	54.77	59.18	63.32	62.34
	64.4°F (18°C)	Input	4.19	4.57	4.91	5.45	5.33	5.17	5.28	5.52	5.51	5.49	5.70	4.63
40		COP	1.44	1.64	1.83	2.04	2.18	2.58	2.65	2.76	2.92	3.16	3.26	3.95
48		TC	20.79	25.77	30.88	38.09	39.82	45.82	47.89	52.17	55.00	59.41	63.55	62.57
	69°F (20.5°C)	Input	4.20	4.58	4.92	5.46	5.35	5.19	5.29	5.53	5.52	5.50	5.71	4.64
		COP	1.45	1.65	1.84	2.04	2.18	2.59	2.65	2.76	2.92	3.16	3.26	3.95
		тс	20.92	25.90	31.02	38.22	39.95	45.95	48.02	52.31	55.13	59.54	63.69	62.70
	71.6°F (22°C)	Input	4.21	4.59	4.93	5.47	5.35	5.19	5.30	5.54	5.53	5.51	5.72	4.65
		COP	1.46	1.65	1.84	2.05	2.19	2.59	2.66	2.77	2.92	3.17	3.26	3.95

### Table 16 — Heating Performance - Ducted

NOTE: Data highlighted in gray is interpolated data and not actual test data.

LEGEND: DB --- Dry Bulb TC --- Total Net Capacity (1000 Btu/hour) Input --- Total Power (kW) COP --- W/W

# **APPLICATION DATA**

### **UNIT SELECTION**

Select equipment that either matches or supports slightly more than the anticipated peak load. This provides better humidity control, fewer unit cycles, and less part–load operation.

For units used in spaces with high sensible loads, base equipment selection on unit sensible load, not on total anticipated load. Adjust for anticipated room wet bulb temperature to avoid undersizing the equipment.

### **UNIT MOUNTING (OUTDOOR)**

Refer to the unit's installation instructions for further details. **Unit leveling** – For reliable operation, the units should be level in all planes.

**Clearance** – Minimum clearance (see Fig. 5 — on page 7) must be provided for airflow. The condensing units are designed for free–flow application. Air inlets and outlets should not be restricted.

**Unit location** - A location which is convenient to installation and not exposed to strong winds. A location that can bear the weight of the outdoor unit and where the outdoor unit can be mounted in a level position.

Do not install the indoor or outdoor units in a location with special environmental conditions. For those applications, contact your sales representative.

### SYSTEM OPERATING CONDITIONS

#### Table 19 — Operating Range (Min / Max °F (°C)

	COOLING	HEATING
Outdoor DB	-13 / 122°F (-25 / 50°C)	-22 / 86°F (-30 / 30°C)

### **METERING DEVICES**

The outdoor unit has an electronic expansion valve to manage the refrigerant flow of the connected fan coil.

### **DRAIN CONNECTIONS**

Install the drains in accordance with the local sanitation codes.

# **REFRIGERANT LINES**

#### General refrigerant line sizing:

- 1. The outdoor units are shipped with a full charge of R410A refrigerant. All charges, line sizing, and capacities are based on runs of 25 ft. (7.6 m). For runs over 25 ft. (7.6 m), review the *Long Line Applications* section for the proper charge adjustments.
- 2. Refrigerant lines should not be buried in the ground. If it is necessary to bury the lines, do not bury the lines more than 36-in (914 mm). Provide a minimum 6-in (152 mm) vertical rise to the service valves to prevent refrigerant migration.
- 3. Both lines must be insulated. Use a minimum of 1/2–in. (12.7 mm) thick insulation. Closed–cell insulation is recommended in all long line applications.
- 4. Special consideration should be given to isolating the interconnecting tubing from the building structure. Isolate the tubing so vibration or noise is not transmitted into the structure.

#### Long Line Applications:

- 1. No change in line sizing is required.
- 2. Add refrigerant per the Additional Charge table.

#### Table 20 — Additional Charge

UNIT SIZE		L LINE H ft (m)	ADDITIONAL CHARGE oz/ft (g/m)		
UNIT SIZE	Min	Max	>10-25 ft (3-8m)	>25-213 ft (8-65m)	
36K	10 (2)	212(65)	None	0.32 (30)	
48K	10 (3) 213(65)		None	0.32 (30)	

# WIRING

All wires must be sized per NEC (National Electrical Code) or CEC (Canadian Electrical Code) and local codes. Use Electrical Data table MCA (minimum circuit amps) and MOCP (maximum over current protection) to correctly size the wires and the disconnect fuse or breakers respectively.

#### SIZES 36-48 RECOMMENDED CONNECTION METHOD FOR POWER AND COMMUNICATION WIRING

**Power and Communication Wiring:** The main power is supplied to the outdoor unit. The field supplied power wiring from the outdoor unit to the indoor unit consists of three (3) wires and provides the power for the indoor unit. Two wires are high voltage AC power and one is a ground wire. To minimize voltage drop, the factory recommended wire size is 14/2 stranded with a ground.

**Communication Wiring:** A separate shielded stranded copper conductor only, with a 600 volt rating and double insulated copper wire, must be used as the communication wire from the outdoor unit to the indoor unit.

NOTE: Use a separate shielded 16GA stranded control wire.

#### Table 21 — Wiring Sizes 36-48

CABLE	CABLE SIZE	REMARKS
Power Connection Cable	14AWG	2 wire + Ground 10 208/230 V
Communication Cable	16AWG	2 wire stranded shielded control wire

# A WARNING

#### EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in equipment damage or improper operation. Wires should be sized based on NEC and local codes.

# CAUTION

#### EQUIPMENT DAMAGE HAZARD

Ω

Failure to follow this caution may result in equipment damage or improper operation. Be sure to comply with local codes while running wire from the indoor unit to the outdoor unit. Every wire must be connected firmly. Loose wiring may cause the terminal to overheat or result in unit malfunction. A fire hazard may also exist. Ensure all wiring is tightly connected.

No wire should touch the refrigerant tubing, compressor or any moving parts. Disconnecting means must be provided and shall be located within sight and readily accessible from the air conditioner. Connecting cable with conduit shall be routed through the hole in the conduit panel.

**NOTE:** The main power is supplied to the outdoor unit. When disconnecting the power of the outdoor unit, the indoor unit would lose power. A disconnect switch is not required on the Indoor unit side on the wiring between the Outdoor and Indoor unit. A 3 pole disconnect may be used for extra protection between the Indoor and Outdoor Unit. A separate power is required for an Auxiliary Electric Heater.

# **AIR FLOW DATA**

Table 22 — Air Flow Data						
SYSTEM SIZE	36K	48K				
Outdoor (CFM)	2,118	4,500				

# SOUND PRESSURE AND SOUND POWER

## Table 23 — Sound Pressure and Sound Power

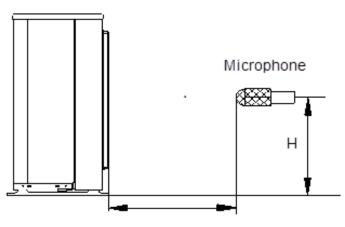
	SYSTEM SIZE		36K	48K
COOLING	Outdoor Sound Pressure Level	dB(A)	61.7	62.9
CODEING	Outdoor Sound Power Level	dB(A)	71	72
HEATING	Outdoor Sound Pressure Level	dB(A)	64	64
HEATING	Outdoor Sound Power Level	dB(A)	73	73

# SOUND PRESSURE IN OCTAVE BANDS

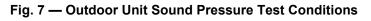
SIZE	FREQUENCY (HZ)	63	125	250	500	1,000	2,000	4,000	8,000
201	COOLING DB(A)	61.0	68.1	63.7	57.1	56.3	51.6	48.8	44.5
36K	HEATING DB(A)	65.0	69.3	65.5	58.0	58.8	55.1	51.6	46.8
4917	COOLING DB(A)	69	63.4	59.4	59.5	59.7	52.2	46.4	42
48K	HEATING DB(A)	71	64.9	62.1	60.9	60.5	54.6	48.6	45.5

# OUTDOOR UNIT SOUND PRESSURE TEST CONDITIONS

Outdoor Unit



3.3 ft. (1m)



NOTE: H=0.5 x Height of outdoor unit

Table 25 — Outdoor	<b>Unit Sound Pressure</b>	Test Conditions

	INDOOR C	ONDITION	OUTDOOR CONDITION		
	DB	WB	DB	WB	
COOLING	80.6°F (27°C)	66.2°F (19°C)	95°F (35°C)	75.2°F (24°C)	
HEATING	68°F (20°C)	59°F (15°C)	44.6°F (7°C)	42.8°F (6°C)	

# FAN AND MOTOR SPECIFICATIONS

	SYSTEM SIZE		36K	48K			
	Material		Acrylonitrile Styrene +20%GF	Acrylonitrile Styrene +20%GF			
OUTDOOR FAN PROPELLER	Туре		ZL-560*139*12-3KN	ZL-554*148*12-3KFN			
	Diameter	In (mm)	22.05 (560)	21.81(554)			
	Height	In (mm)	5.47(139)	5.83(148)			
	Model		ZKFN-120-8-2 (DC)	ZKFN-85-8-22-5 (DC)			
	Туре		DC	DC			
_	Phase		1	1			
	FLA	А	0.6	1.178			
	Insulation Class		E	E			
	Safe Class		IPX4	IPX4			
OUTDOOR FAN	Input	W	170	126			
MOTOR	Output	W	120	85			
	Range of current	А	0.6±10%	1.036±10%			
	Rated current	А	0.6	1.036			
	Rated HP	HP	0.16	0.11			
_	Speed	rev/min	950/800/500	850/750/650			
	Rated RPM	rev/min	1,150	900			
	Max. input	W	170	126			

### Table 26 — Fan and Motor Specifications

# **ELECTRICAL DATA**

### Table 27 — Electrical Data

OUTDO	DOR UNIT SIZE	36K	48K	
	Volts-PH-Hz	208/230-1-60	208/230-1-60	
POWER SUPPLY	Max Min* Oper. Voltage	253-187	253-187	
POWER SUPPLY	MCA	30	36.5	
	Max Fuse/CB AMP	45	50	
COMPRESSOR	Volts-PH-Hz	208/230-1-60	208/230-1-60	
COMPRESSOR	RLA	23.5	28	

\*Permissible limits of the voltage range at which the unit operates satisfactorily.

#### LEGEND

MCA - Minimum Circuit Amps RLA - Rated Load Amps

# WIRING DIAGRAMS

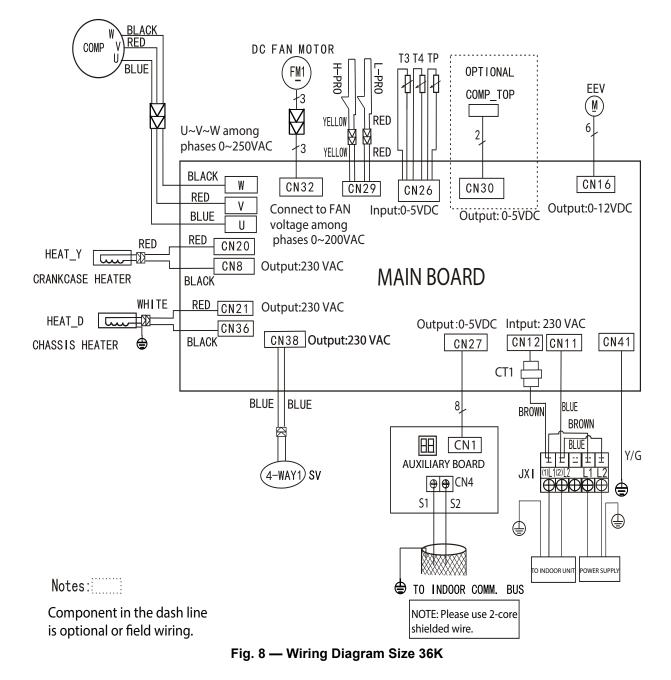


Table	28 —	Wiring	Diagram	36K
Iable	20 -	winnig	Diagram	301

CODE	PART NAME
JX1	Terminal Block
COMP_TOP	COMP. TOP OLP TEMP. Sensor
EEV	Electric Expansive Valve
FM1	DC Fan Motor
COMP	Compressor
HEAT_Y	Crankcase Heater
CT1	AC Current Detector
H-PRO	High Pressure Switch
L-PRO	Low Pressure Switch
SV	Reserve Valve
TP	COMP. Discharge TEMP. Sensor
Т3	COIL TEMP. Sensor
T4	Outdoor Ambient TEMP. Sensor
HEAT_D	Chassis Heater

# WIRING DIAGRAMS (CONT)

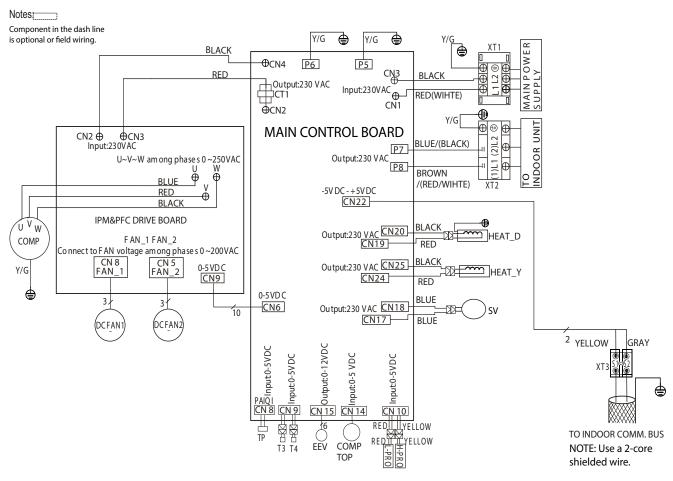


Fig. 9 — Wiring Diagram Size 48K

### Table 29 — Wiring Diagram Size 48K

CODE	PART NAME	
COMP	Compressor	
CTI	AC Current Detector	
EEV	Electronic Expansion Valve	
DCFAN1	Outdoor DC Fan Motor	
DCFAN2		
HEAT_D	Chassis Heater	
HEAT_Y	Crankcase Heater	
H-PRO	High Pressure Switch	
L-PRO	Low Pressure Switch	
SV	Reverse Valve	
TP	Comp. Discharge Temp Sensor	
Т3	Coil Temp. Sensor	
T4	Outdoor Ambient Temp Sensor	
COMP TOP	COMP. Top OLP Temp Sensor	

# GUIDE SPECIFICATIONS HORIZONTAL DISCHARGE OUTDOOR UNITS

Size Range: 3 to 4 Ton Nominal Cooling and Heating Capacity Model Number: **DLCLRB** 

### Part 1 - General

#### 1.01 System Description

- a. Outdoor air-cooled split system compressor sections suitable for on-the-ground, rooftop, wall hung or balcony mounting. Units consist of a rotary compressor, an aircooled coil, propeller-type draw-through outdoor fan, reversing valve (HP), accumulator (HP units), metering device(s), and a control box. Units discharge air horizontally as shown on the contract drawings. Units function as the outdoor component of an air-to-air heat pump system.
- b. Units are to be used in a refrigeration circuit matched to Ducted heat pump fan coil units.

#### 1.02 Agency Listings

- a. Unit construction complies with ANSI/ASHRAE 15, latest revision, and with the NEC.
- b. Units are evaluated in accordance with the UL standard 60335-2-40/ CSA C22.2 No. 60335-2-40.
- c. Units are listed in CEC directory.
- Unit cabinet is capable of withstanding the 500-hour salt spray test per Federal Test Standard no. 141 (method 6061).
- e. Air-cooled condenser coils are leak tested at 550 psig.

#### 1.03 Delivery, Storage, And Handling

Units are shipped in one piece and are stored and handled per the manufacturer's recommendations.

#### 1.04 Warranty (For Inclusion By Specifying Engineer)

#### Part 2 - Products

#### 2.01 Equipment

1. General:

Factory assembled, single piece, air-cooled outdoor unit. Contained within the enclosure are the factory wiring, piping, controls, and the compressor.

- 2. Unit Cabinet:
  - The unit cabinet is constructed of galvanized steel, bonderized and coated with baked-enamel finish on the inside and outside.
  - b. The unit access panels are removable and provide full access to the compressor, fan, and the control components.
  - c. The outdoor compartment is isolated and has an acoustic lining to assure a quiet operation.

#### 3. Fans:

- a. The outdoor fans are direct-drive propeller type, and discharge air horizontally. The fan draws air through the outdoor coil.
- b. Outdoor fan motors are totally-enclosed, single phase motors with class E insulation and permanently lubricated ball bearings. The motor is protected by internal thermal overload protection.
- c. The shaft has an inherent corrosion resistance.
- d. Fan blades are non-metallic and statically and dynamically balanced.
- e. Outdoor fan openings are equipped with a PVC metal/mesh coated protection grille over the fan.

#### 4. Compressor:

- a. The compressor is the fully hermetic variable speed rotary type.
- b. The compressor is equipped with an oil system, operating oil charge, and motor.
- c. The motor is NEMA rated class E, suitable for operation in a refrigerant atmosphere.
- d. The compressor assembly is installed on rubber vibration isolators.

#### 5. Outdoor Coil:

The coil is constructed of aluminum hydrophilic pre-coated fins mechanically bonded to seamless copper tubes, which are cleaned, dehydrated and sealed.

#### 6. Refrigerant Components:

Refrigerant circuit components include multiple brass external liquid line service valves with a service gauge connection port, multiple suction line service valves with a service gage connection port, accumulator, reversing valve, and electronic expansion valves.

#### 7. Safeties:

Operating safeties are factory selected, assembled, and tested. The minimum functions include the following:

- a. Compressor discharge over temperature protection.
- b. System low voltage protection.
- c. Compressor overload protection.
- d. Compressor over current protection.
- e. IPM module protection.

#### 8. Electrical Requirements:

- a. Units operate on single-phase, 60 Hz power at 208/230v.
- b. The unit electrical power is a single point connection.
- c. All power and control wiring must be installed per NEC and all local electrical codes.
- d. Units have multiple terminal blocks to connect to multiple indoor units.